



How can we state and test a hypothesis about ingot cracking?

Hypothesis - model we adopt temporarily

Null Hypothesis  $\left\{ \begin{array}{l} \text{To test - first assume new process has made no} \\ \text{difference and any improvement was just sampling} \\ \text{(starting hypothesis)} \end{array} \right.$  error.

Null Hypothesis  $H_0$ : parameter = hypothesized value  
that we wish to learn about

For Ingots:  $H_0: p = .20$

Alternate Hypothesis ( $H_A$ ) has value of parameter that we consider possible if we **reject** the null hypothesis.

For Ingots:  $H_A: p < .20$   $\left( \begin{array}{l} \text{alternative: the new ingot casting process} \\ \text{reduced cracking} \\ \text{reason for } < \text{ symbol} \end{array} \right.$

What would it take for you to believe that the cracking rate has actually gone down? (Since 20% and 17% are so close, we should be skeptical)

Let's use standard deviations to measure statistical significance!

400 ingots  $\rightarrow$  random sample  $\left. \begin{array}{l} nq=(400)(.8) \\ np=(400)(.2) \end{array} \right\} \begin{array}{l} \text{Sampling} \\ \text{Distribution} \\ \text{Model} \end{array}$

$p=.20$ ,  $SD(\hat{p}) = \sqrt{\frac{pq}{n}} = \sqrt{\frac{(2)(.8)}{400}} = .02$

$z = \frac{.17 - .2}{.02} = -1.5$

How likely is it to observe a value at least 1.5 SD below the mean of a normal model.







